



## Dexflex 980

## **Compounded Polyolefin**

## **Product Description**

Dexflex 980 is a thermoplastic olefinic elastomer (TPO) designed for automotive applications that require excellent low-temperature properties, high flow characteristics, and durable paintability in exterior body colors.

## **Product Characteristics**

Test Method used ISO

Processing Methods Injection Molding

Features High Flow , Low Temperature Impact Resistance,

Paintable

**Typical Customer Applications** Bumpers, Exterior Applications

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.92	g/cm³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	13	g/10 min
Mechanical			
Tensile Stress at Yield (50 mm/min)	ISO 527-1, -2	18.0	MPa
Note: 150x10x4 mm specimen			
Flexural modulus (2 mm/min)	ISO 178	820	MPa
Note: 80x10x4mm specimen			
Impact			
Multiaxial Impact Strength (23 °C, 2.2 m/s)	ASTM D3763	18	J
Additional Information			
Mold shrinkage	ISO 294-4		
Note: Please contact LyondellBasell for shrinka	ge recommendations		